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RBW6510G07931-6F
Job Sheet 198997



Part No: RBW6510G07931-6F

Job Qty: 2 pcs

Part Name: 189/139 Reaction Block Pin Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/8/19

Job Tracking No:

Due Date: 10/22/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6510G07931-6F Rev A IPP Rev. A 19.08.02 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	10/22/19	0.00	0.40		Small Fab - 1		GP 19-10-24
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	2 pcs	10/22/19	0.00	0.00		QC 5 - 10		DAS OCT 25 2019 68 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	2 pcs	10/22/19	0.00	0.00		Packaging 3 - 1 - B4B		DAS 28 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - FG	2 pcs	10/22/19	0.00	0.00		QC 21 - FG - 21		DAS 21 9-89 OCT 29 2019
							QC 21 - FG - 70		
							QC 21 - SA - 53		

Part Op 100 - Assemble as per DWG. See note 7 and 8.

Descriptions: 110 - QC5- Inspect part completeness to step on W/O

120 - The tool must be packaged with a desiccant bag into a tight fitting sealed plastic bag as per DWG.

130 - QC21- Final Inspection - Work Order Release

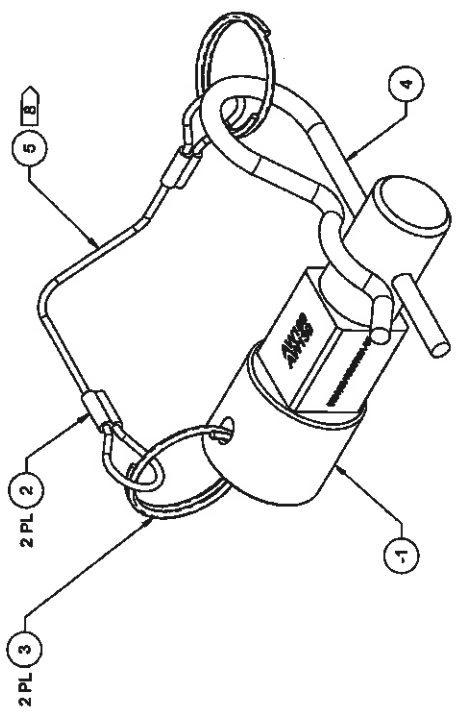
Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
3896T31	Ferule 1/16 X 3/8" - Aluminum	4 Ea (2 ea)	100-Small Fab - 1	S215202
90905A655	316 SS Split Ring 15/16" ID, X 1-1/16" OD, X 1/8" Thick	4 Ea (2 ea)	100-Small Fab - 1	223364
98335A087	Steel Cotter Pin for 5/8" to 1" Clevis Pin Dia. X 3-1/4" Long	2 Ea (1 ea)	100-Small Fab - 1	206557
CL-2-C	Lanyard Wire	1.2500 ft (.625 ea)	100-Small Fab - 1	192012
RBW6510G07931-6F-1	189/139 Reaction Block Pin	2 pcs (1 ea)	100-Small Fab - 1	218383
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	3896T31	4	704	0
	90905A655	4	16	0
	98335A087	2	0	0
	CL-2-C	1	1,168	0
	RBW6510G07931-6F-1	2	0	0
Part Specifications				
Specifications could not be found.				

Plex 8/9/19 9:25 AM Dart.lajeunesse.marie

1 2 3 4 5 6 7

ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6510G07931-8F-1	189/139 REACTION BLOCK PIN
2	2	McMaster#3898731 OR EQUIV.	ALUMINUM WIRE ROPE COMPRESSION SLEEVE 1/16" DIA. X 3/8" LG.
3	2	McMaster#90905A655 OR EQUIV.	316 SS SPLIT RING 15/16" ID. X 1-1/16" OD. X 1/8" THK.
4	1	McMaster#98335A087 OR EQUIV.	ZINC PLATED STEEL COTTER PIN FOR 5/8"-1" CLEVIS PIN DIA. X 3-1/4" LG.
5	1	CARR-LANE#CL-2-C	NYLON COATED STEEL LANYARD 1/16" DIA.

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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 19-8937 M15
13-08-09



RBW6510G07931-8F 189/139 REACTION BLOCK PIN ASSEMBLY

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1"$
X.XX = $\pm 0.01"$ / $\pm 0.5"$
X.XXX = $\pm 0.005"$ / $\pm 0.1"$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05"$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: N/A
 - 7) ASSEMBLY AS SHOWN
 - 8) ASSEMBLED LANYARD LENGTH MUST BE 7" $\pm 1"$. LANYARD MUST MOVE FREELY WHEN INSTALLING/REMOVING ITEM 4
 - 9) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

A	NEW ISSUE	19-741	NPT
REV.	DESCRIPTION	ECN #	BY
DESIGN	NPT		
DRAWN	NPT		
CHECKED	NPT		
MFG. APPR.	JFC		
APPROVED	✓		
DATE	2019-05-24		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. A	
TOOL PART # RBW6510G07931-8F		SHEET 1 OF 2	
TITLE 189/139 REACTION BLOCK PIN ASSEMBLY		SCALE N/A	
DATE		N/A	

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION			DEPARTMENT/PROCESS							
		Rework ☐ Scrap ☐ Use-as-is ☐			Skid-tube ☐ Machining ☐ Large Fab ☐		Cross tube ☐ Small Fab ☐ Finishing ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐		Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	
Date :	Sequence #:	QTY Affected :		MRB (QS1042)								
Description Work Order Deviation		Disposition										
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY										
		Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐		Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐				
		Other/Details: _____										
		Completed By _____										
		Lead hand / Supervisor _____										
		QC / QA Coordinator _____										